

**Amendments to the Specification:**

(1) On page 1, line 1, please amend the title as follows:

~~--HIGH DPF YARNS WITH IMPROVED FATIGUE~~ **PROCESS OF MAKING A  
DIMENSIONALLY STABLE YARN** --

(2) Please amend the first paragraph on page 1 (lines 4-5) as follows:

-- This application is a divisional application of U.S. Pat. No. 6,696,151 and further claims  
priority to ~~pending~~ U.S. provisional application serial number 60/352,411, filed January 28,  
2002, the entire contents of which are incorporated by reference.--

(3) Please add on page 3, immediately after line 16 the following lines:

**-- Brief Description of the Drawing**

Figure 1 is a graph representing data from Table 5.--

(4) Please replace the paragraph starting on page 9 line 21 with the following paragraph:

-- In another experiment, the 11 decitex/filament yarn as described above was twisted into  
1100/2 cords of 420X420. An adhesive treating condition identical to the coating process  
described above was employed, and treated cord strength retention was determined as described  
below. The treated cord properties and fatigue results are depicted below in Table 5, in which the  
1100/2 cords 420X420 twist (Example 2) are compared to treated cords prepared using the same  
protocol to form a 5.5 decitex/filament yarn (Honeywell 1X53-200 filaments - Experimental)  
and a 3.7 decitex/filament yarn (Honeywell 1X53-300 filaments - Comparative [reference yarn]),  
which was prepared as internal standard. The fatigue results (70 kg load, 30,000 cycles) from  
Table 5 ~~and Graph 1 (representing data from Table 5)~~ show that a continuous improvement in  
fatigue occurs as the decitex per filament is increased. Figure 1 depicts a graph representing data  
from Table 5. Especially contemplated yarns may be incorporated into a wide variety of

products. Therefore, contemplated products will include a dimensionally stable polymeric multifilament yarn having a decitex per fiber count DPF of at least 7.5 and a fatigue strength retention FR, wherein the yarn is spun and drawn such that when DPF increases at least 100% over a reference yarn, FR increases at least 19% absolute over the reference yarn, and wherein the reference yarn has a fatigue strength retention of 64% and a DPF of 3.7 with a twist multiplier of 19700 (the reference yarn is commercially available Honeywell 1X53-300 filaments, see "Comparative" above). With respect to the test conditions to achieve the particular values of the reference yarn (i.e., fatigue- strength retention of 64%, DPF of 3.7 with a twist multiplier of 19700), the test conditions as described below apply.--

(5) Please delete the graph on page 11.

(6) Please amend the abstract as follows:

-- A product ~~comprises~~ includes a dimensionally stable polymeric multifilament yarn having a decitex per fiber count DPF of at least 7.5 and a fatigue strength retention FR, wherein preferred yarns are spun and drawn such that FR increases when DPF increases. Particularly preferred yarns are fabricated from poly(ethylene terephthalate) and have a DPF of between 10 and 20.--